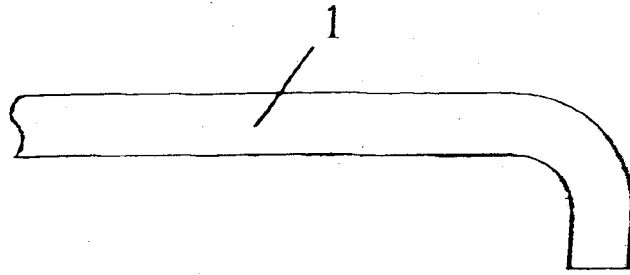
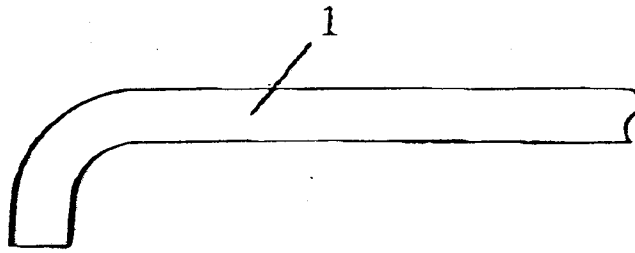


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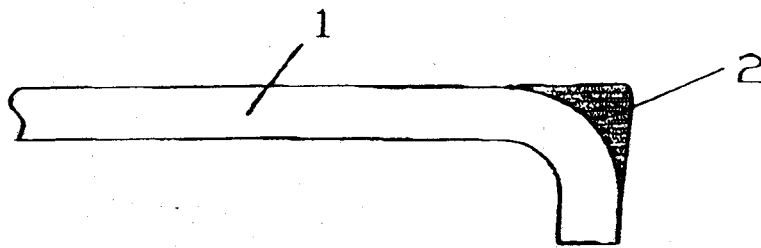
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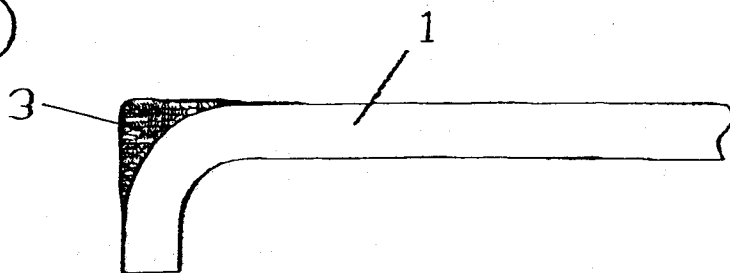
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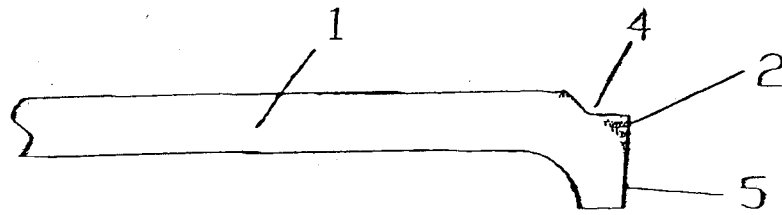
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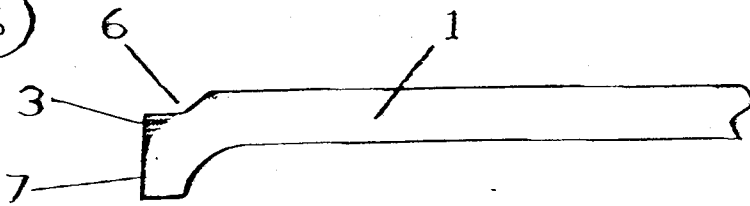
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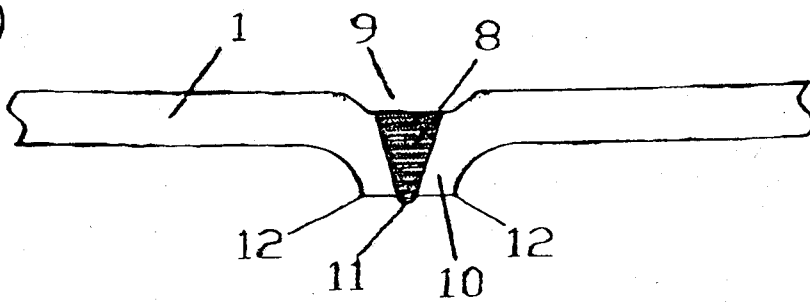
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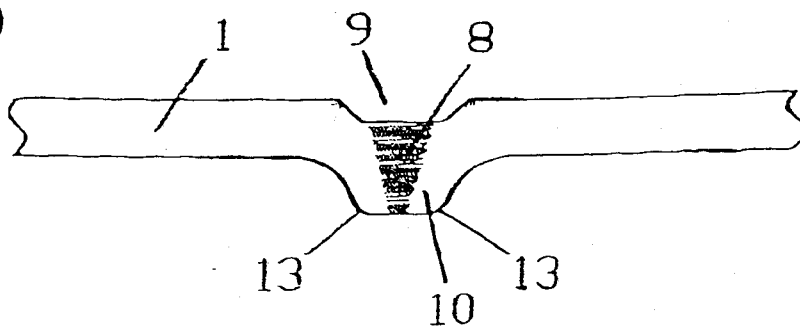
⑥



⑦



⑧



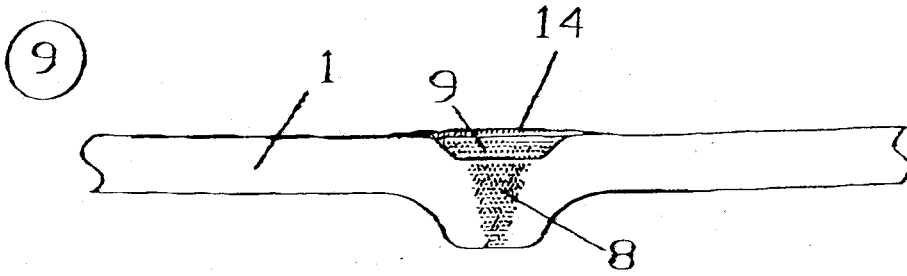
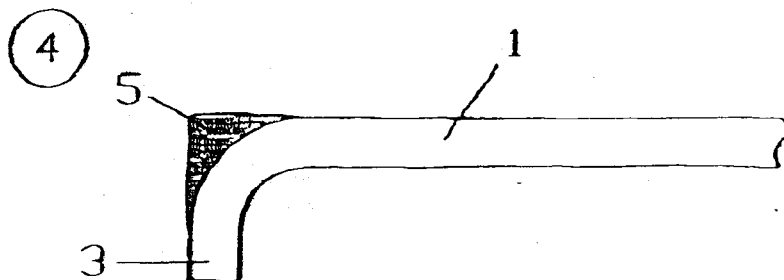
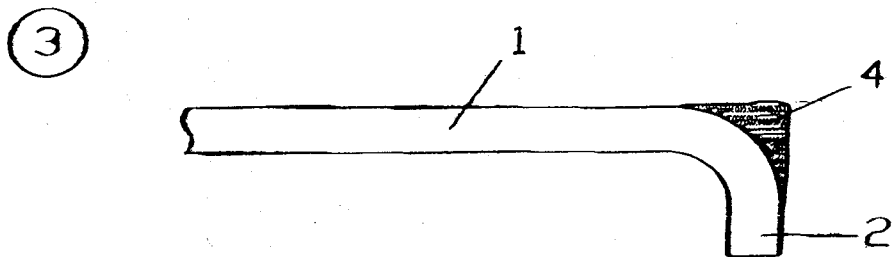
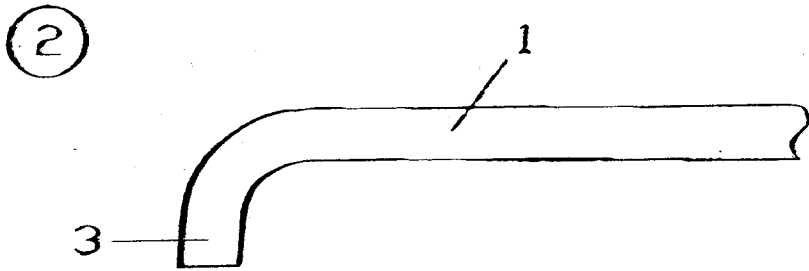
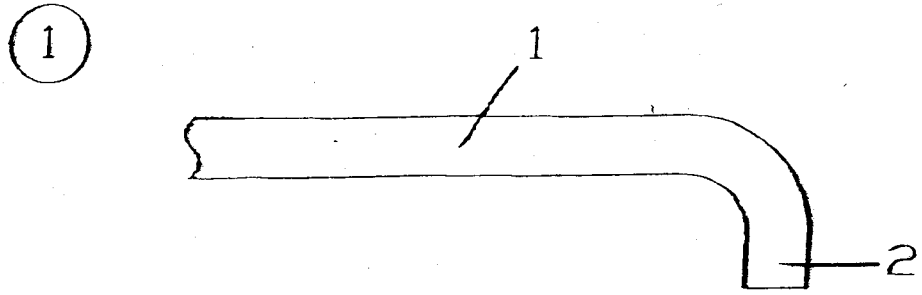
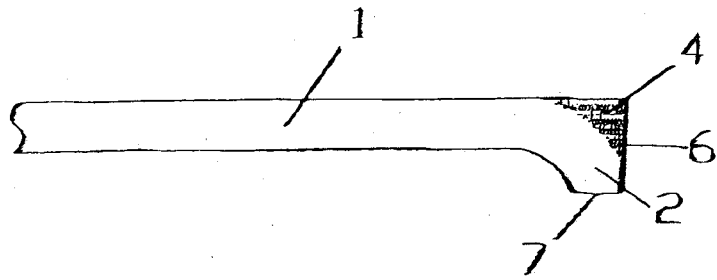


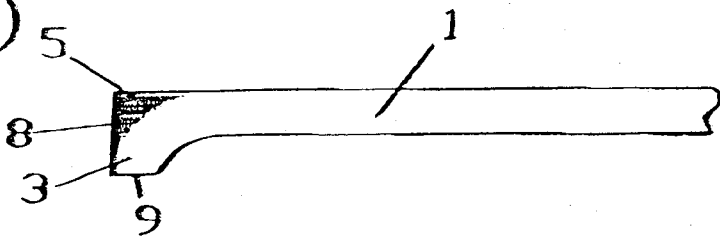
図 2



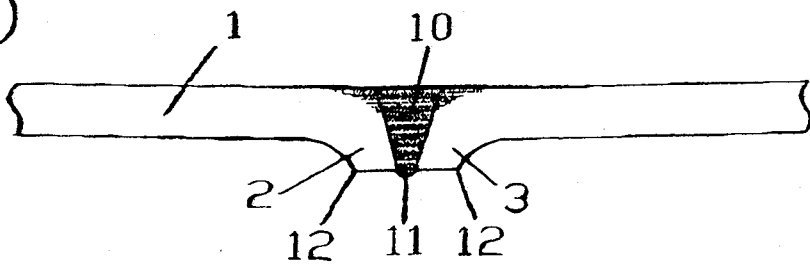
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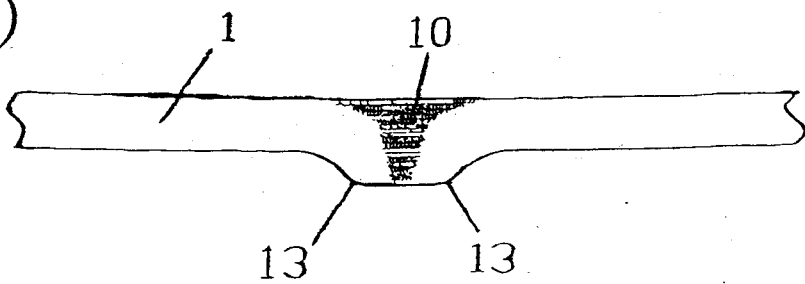
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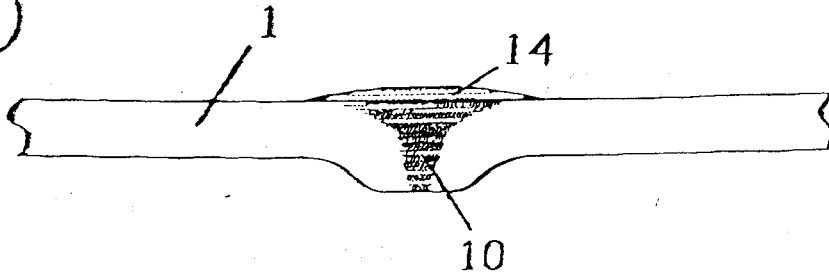
⑦



⑧



9



10



① プラズマ溶接



② ビード部仕上げ



③ 溶接部押し出し加工



④ 凹部埋め戻し



⑤ プレス加工

